



LJJJA-500

铝门窗重型角码自动切割锯床 Corner Connector Automatic Heavy-duty Cutting Saw

[性能特点]

- 该机主要用于铝门窗角码型材下料切割。
- 使用西门子控制系统，自动化程度高。
- 刀具采用硬质合金锯片，切削速度高、生产率高、加工精度高。
- 进给运动副采用直线运动轴承，运动阻力小，精度高。
- 送料机构采用自动送料系统，稳定可靠，效率高。
- 只需一次装夹，便可实现6米角码型材的连续切割。
- 采用磁栅尺系统，控制角码宽度定尺，精度高。
- 控制系统具有自动计数功能。

[Product Features]

- Imported carbide saw blade is of accurate processing and high efficiency.
- High-power motor makes the cutting easily.
- Linear bearing motion pair gave less resistance force and ensured high processing accuracy.
- The PLC control and auto-feeding system with high efficiency is suitable for large volume production.
- It has features of easy operation, reliable performance, advanced technique and convenient maintenance etc.
- Clamping and feeding process adopt pneumatic control, it is with features of high automation, reliability and production efficiency.



④ 技术参数 Technical Parameters

电 源	Power supply	380v 50Hz
电机功率	Cutting motor power	3kW
电机转速	Motor rotary speed	2840r/min
工作气压	Operation air pressure	0.5~0.8MPa
耗气量	Air consumption	80L/min
自动送料长度	Auto-feeding length	5~580mm
锯切长度	Cutting length	No limit when selected manual mode/选择手工时不限制
锯片进给速度	Cutting speed	0-3m/min
锯片规格	Blade specification	φ500 × φ30 × 4.4X Z120
锯切宽度高度	Blade W x H	120 × 120 mm
切割型面平面度	Cutting surface plane	≤0.10mm
切割型面垂直度	Cutting surface verticality	0.1mm
切割型面粗糙度	Cutting surface roughness	Ra12.5 μm
外形尺寸(长×宽×高H)	Contour dimension	5670 × 1770 × 1840mm(L × W × H)
重 量	Weight	740kg